



SILVERMIG 229



HELVI CONFIGURATION KIT

	SILVERMIG 229	SILVERMIG 229 Kit Spool-Gun
Generator	99410058	99410058
MIG torch 1	23000419	23000419
MIG torch 2	23000435	23000435
Gas regulator 1	22905049	22905049
Gas regulator 2	22905049	22905049
Ground cable with clamp	43210167K	43210167K
Spool-Gun	-	23000112
Metallic case	-	99900122
Kit Code	99410058	99410058K

SILVERMIG 229	
	(3ph) 230/400V 50/60Hz
Power 60%	3,5 KVA
U ₀	16,5 ÷ 32,5 V
Amp. Min-Max	30 ÷ 190 A
Amp. 60974-1	25% 190 A 60% 125 A 100% 95 A
Adjust. Pos.	8
Steel	Ø 0,6 ÷ 1,0 mm
Stainless Steel	Ø 0,8 ÷ 1,0 mm
Aluminium	Ø 0,8 ÷ 1,0 mm
Brazing	Ø 0,8 mm
Insulation	H
Protec. degree	IP22S
(LxWxH)	850x460x560 mm
(LxWxH)	950x410x710 mm
box/net	86,8 / 82,3 Kg • 95,1 / 90,9 Kg with Kit Spool-Gun
Code	99410058
Kit Code	99410058K with Kit Spool-Gun



Optional Spool-Gun

23000112

Optional Metallic case

99900122



SILVERMIG 229

ENG • Three-phase MIG welding units on wheels, equipped with SYNERGIC microprocessor motor control board for the MIG/ MAG welding and brazing. Ideal for applications in welding metal shop and body workshops and specifically for the welding of stainless steel, aluminium and zinc-coated steels. Ideal for the use with two welding torches (not at the same time) + SPOOL GUN, two gas bottles (Ar/Co2 and Ar, Ø170mm max) and two wire spools (Fe/ Ss, Al/CuSi) enabling then a simple and fast use. Equipped with display for visualisation of the welding current. These generators are equipped with a user-friendly control panel for the selection of the type of torch and the working system, which can be totally automatic (synergic system) or manual for more experienced welders. The units are particularly suitable for the aluminium welding with SPOOL GUN.

IT • Saldatrice a filo continuo trifase, carrellata, dotata di scheda controllo motore SINERGICO a microprocessore per la saldatura MIG/MAG e saldobrasatura. Ideale per impieghi in carpenteria e carrozzeria, per la saldatura di lamiere zincate, inox e alluminio. Predisposta per l'utilizzo di due torce di saldatura (non contemporaneamente) + SPOOL GUN, due bombole gas (Ar/Co2 e Ar, diametro Ø170mm max) e 2 bobine di filo (Fe/ Ss, Al/CuSi) , risultando così semplice e veloce da utilizzarsi. Dotata di display per la visualizzazione della corrente di saldatura. Equipaggiata con un semplice ed intuitivo pannello di controllo per la selezione del tipo di torcia e del modo di funzionamento totalmente automatico (sinergico) o manuale per saldatori piu' esperti. Particolarmente adatta per la saldatura di alluminio utilizzando la torcia spool gun.



ACCESSORIES INCLUDED

Generator 99820038

MIG torch 15 • 3,0 meters • blue

MIG torch 15 • 3,0 meters • orange

2 Gas regulator CO₂ Maxi • 2 gauges

Adaptor for gas bottle CO₂ - Ar

Ground cable • 16 mm² • 3,0 meters

Spool Gun • 16 mm² • 6,0 meters • ONLY for part number 99410058K

Metallic case for Spool Gun • ONLY for part number 99410058K

Wire spool CuSi₃ • Ø 0,8 mm • 2 Kg

Wire spool AlMg₅ • Ø 1,0 mm • 2 Kg

EXTRA ACCESSORIES

21905073 Adjustable face shield • 2 sensors

21905086 HD welding gloves for MIG/MMA welding