

SPARC 186



FEATURES



TECHNICAL DATA

Input Voltage	(1ph) 230V ± 10% · 50/60Hz
Power 60%	2,5 KW
U _o	70 V
Amp. min-max	10 ÷ 160 A
Duty Cycle 40°C	160A @ 25% 100A @ 60% 80A @ 100%
Ø Electrode	1,6 ÷ 4,0 mm
Electrode Type	6013 - 7018
Insulation	H
Protection degree	IP22S
Dimens. (LxWxH)	120x285x255 mm
Weight box/net	3,7 / 4,2 Kg

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STANDARD CONFIGURATION

Part number	Description
99805992	SPARC 186

99806002	SPARC 186 + CARTON BOX KIT	245x385x235 mm · 5,4 / 4,9 Kg
99805992	Power Source · Sparc 186	INCLUDED
43210229	Ground cable · 16mm ² · 2,0 m	
43205114	Welding cable · 16mm ² · 3,0 m	
21905064	Welding mask · Glass 75x98 mm	
44900001	Glass KIT	
21905039	Hammer/Brush	

99806012	SPARC 186 + HELVI BAG KIT	300x530x345 mm · 8,2 / 7,4 Kg
99805992	Power Source · Sparc 186	INCLUDED
43210229	Ground cable · 16mm ² · 2,0 m	
43205114	Welding cable · 16mm ² · 3,0 m	
21905039	Hammer/Brush	
21905178K	Helvi Bag · 450x220x270 mm	