

ECO DESIGN INFORMATION

TECHNICAL DATA

| | | | |
|------|---|------|---|
| A | | | |
| B | | | |
| P/N: | C | S/N: | D |
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- A** Manufacturer name and address
- B** Product name
- C** Product part number
- D** Serial number:
 - X Production plant
 - YY Year of production
 - xxxxxx Progressive number specific for each machine

EFFICIENCY AND CONSUMPTION

The equipment has been designed in order to comply with the Directive 2009/125/EC and the Regulation 2019/1784/EU.

Efficiency and idle power consumption:

| | |
|--|---------------------|
| PART NUMBER | 99805986 |
| PRODUCT NAME | FLEXY 160 |
| EFFICIENCY WHEN MAX POWER CONSUMPTION | 84,30% |
| IDLE POWER CONSUMPTION | 68W |
| EQUIVALENT MODEL | No equivalent model |

The value of efficiency and consumption in idle state have been measured by method and conditions defined in the product standard EN 60974-1:20XX.

TYPICAL GAS USAGE FOR MIG/MAG EQUIPMENT

| Material type | Wire Diameter mm | DC electrode positive Current (A) | Voltage (V) | Wire Feeding [m/min] | Shielding Gas | Gas flow [l/min] |
|-------------------------|------------------|-----------------------------------|-------------|----------------------|-------------------------------|------------------|
| Carbon, low alloy steel | 0,8 ÷ 1,2 | 40 ÷ 280 | 15 ÷ 30 | 1,0 ÷ 25 | Argon 80% CO ₂ 20% | 10 ÷ 18 |
| Aluminium | 0,8 ÷ 1,6 | 15 ÷ 300 | 14 ÷ 29 | 2,0 ÷ 25 | Argon | 14 ÷ 22 |
| Stainless steel | 0,8 ÷ 1,2 | 30 ÷ 260 | 15 ÷ 28 | 1,8 ÷ 12 | Argon 98% CO ₂ 2% | 8 ÷ 16 |
| Copper alloy (Bronze) | 0,8 ÷ 1,2 | 40 ÷ 250 | 14 ÷ 30 | 2,5 ÷ 11 | Argon | 12 ÷ 16 |

TIG PROCESS

In TIG welding process, gas usage depends on cross-sectional area of the nozzle. For commonly used torches:

Helium = 14-24 l/min

Argon = 7-16 l/min

Notice: Excessive flow rates causes turbulence in the gas stream which may aspirate atmospheric contamination into the welding pool.

Notice: A cross wind or draft moving can disrupt the shielding gas coverage, in the interest of saving of protective gas use screen to block air flow.

END OF LIFE



At end of life of product, it has to be disposal for recycling in accordance with Directive 2012/19/EU (WEEE).