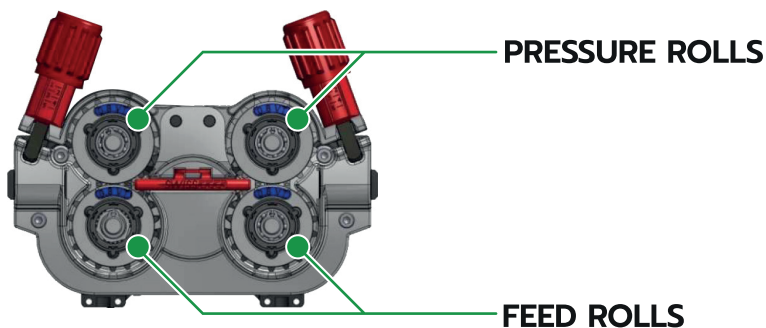










With this motor, remember that you need to change **ALL FOUR DRIVE ROLLS** both the **PRESSURE ROLLS** and **FEED ROLLS** of the motor.




DRIVE ROLLS FOR STEEL

GROOVE	∅	COLOR	TYPE	PART NUMBER	QUANTITY
0,6 - 0,8 mm	37mm	GREEN / BLUE 	Pressure roll	33805137	x2
			Feed roll	33805142	x2
0,8 - 1,0 mm	37mm	BLUE / RED 	Pressure roll	33805138	x2
			Feed roll	33805143	x2
0,9 - 1,1 mm	37mm	NEUTRAL COLOR 	Pressure roll	33805139	x2
			Feed roll	33805144	x2
1,0 - 1,2 mm	37mm	RED / ORANGE 	Pressure roll	33805140	x2
			Feed roll	33805145	x2
1,2 - 1,6 mm	37mm	ORANGE / YELLOW 	Pressure roll	33805141	x2
			Feed roll	33805146	x2

DRIVE ROLLS FOR ALUMINIUM

GROOVE	∅	COLOR	TYPE	PART NUMBER	QUANTITY
0,8 - 1,0 mm	37mm	BLUE / RED 	Drive rolls	33805147	x4
1,0 - 1,2 mm	37mm	RED / ORANGE 	Drive rolls	33805149	x4
1,2 - 1,6 mm	37mm	ORANGE / YELLOW 	Drive rolls	33805150	x4

DRIVE ROLLS FOR FLUX CORE

GROOVE	∅	COLOR	TYPE	PART NUMBER	QUANTITY
1,2 - 1,6 mm	37mm	ORANGE / YELLOW 	Drive rolls	33805151	x4