

UNITECH EVO 328



FEATURES

		EN 60974-1 EN 60974-10	ECODESIGN READY
FAN on demand	Power generator friendly	Line voltage compensation	DISPLAY 888
	2T - 4T	SYNERGIC	METALLIC 4 ROLLS
	SLOPE of the motor	SPEED SPOT	GAS / NO GAS
	ADJUSTABLE ARC FORCE	ADJUSTABLE HOT START	Anti Sticking
	Lift ARC		ELECTRODES 5013 Rutile 1018 Basic CrH
			SPOOL WIRE 5-15 Kg

TECHNICAL DATA

Input Voltage
Power 60%
U_o
Amp. min-max
Duty Cycle 40°C
Insulation
Protection degree
Dimens. (LxWxH)
Weight box/net

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(1ph) 230V ± 10% · 50/60Hz		
MIG	MMA	TIG
11,5 KVA	9,9 KVA	8,2 KVA
45 V	69,5 V	12 V
30 ÷ 320A	20 ÷ 270 A	10 ÷ 320 A
320A @ 40% 270A @ 60% 200A @ 100%	270A @ 45% 250A @ 60% 180A @ 100%	320A @ 45% 270A @ 60% 200A @ 100%
H		
IP 22S		
250x610x440 mm		
30,2 / 28,55 kg		

STANDARD CONFIGURATION

Part number	Description
99825011	UNITECH EVO 328
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm
	INCLUDED